**Report on the Recent Fatal Accidents at Fukushima Daiichi and Daini, and on the Serious Injury at Kashiwazaki-Kariwa, and on Efforts to Prevent Future Serious Accidents** 

# March 30, 2015 Nuclear Power & Plant Siting Devision Fukushima Daiichi D&D Engineering Company



- On January 19-20, 2015 two workers lost their lives in fatal accidents at Fukushima Daiichi and Fukushima Daini Nuclear Power Stations. Also on January 19, a worker was seriously injured requiring lengthy hospitalization at the Kashiwazaki-Kariwa Nuclear Power Station. In each instance, the worker was an employee of a contractor or subcontractor rather than an employee of TEPCO itself.
- Consequently, the company temporarily suspended decommissioning work at 1F and initiated an internal inquiry into the causes of each accident, and also charged the inquiry with identifying countermeasures that either have already been taken or should be taken in the future to prevent the occurrence of serious accidents. This presentation reports on the results of that inquiry.

The inquiry's findings may be summarized as follows:

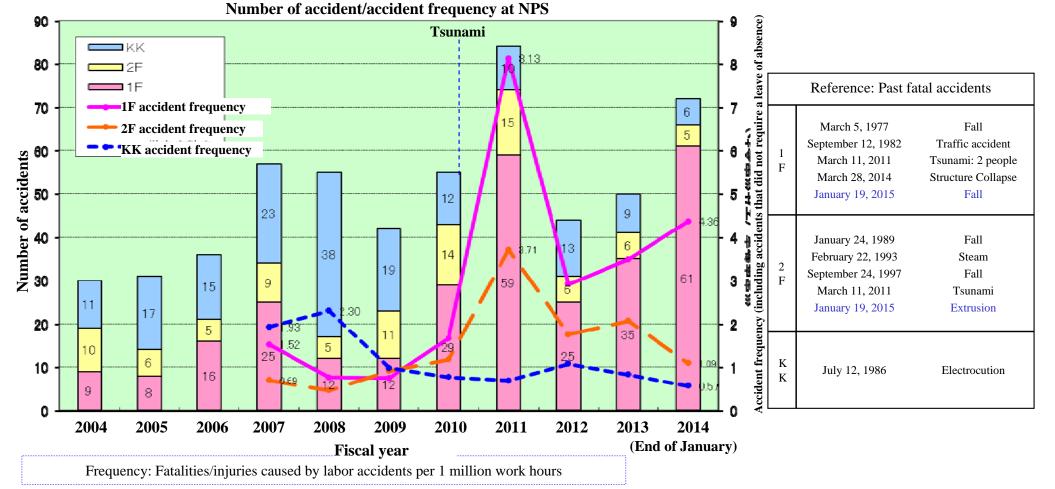
- Each injury was attributable to a combination of factors, including shortcomings in the design of facilities or equipment, failure to obey existing safety protocols, and inadequate communication of risks.
- Various countermeasures have been adopted, and others are recommended, including: modifications to the design of tank hatches, improved communication and training regarding safety rules including, but not limited to, the wearing of safety belts for certain procedures, and an overall strengthening of TEPCO's safety oversight of contractors and their employees.
- These and potentially additional countermeasures must be implemented within an overall "safety culture" framework that places safety and human life above all other considerations.

Statistical Background and Benchmarking

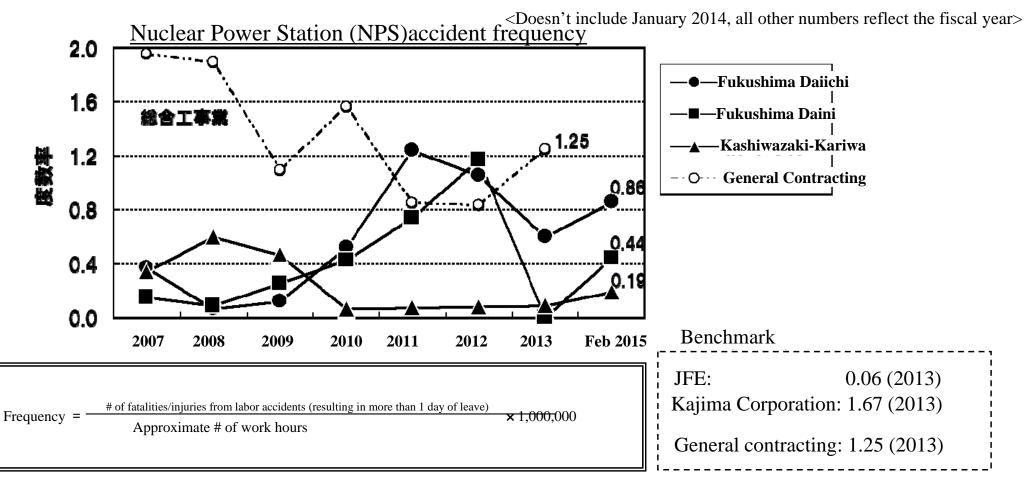
## 1. History of accidents in the Nuclear Power Division

1F: The number of accidents rose immediately following the disaster (2011). The following year (2012) the number of accidents decreased temporarily due to heat exhaustion countermeasures, but increased once again thereafter. During this time period the number of workers also increased, but <u>the frequency of accidents (occurrence rate) shows an increasing trend.</u>

- 2F: Immediately following the disaster (2011) frequency of accidents increased (in conjunction with an increase in the amount of directly managed work), however <u>currently the number of accidents has been reduced to levels prior to the disaster</u>.
- KK: After the Niigata-Chuetsu-Oki Earthquake (2007) the number of accidents increased in conjunction with an increase in construction, however <u>currently the number of accidents and the frequency of accidents both continue to be low</u> as a result of safety measures implemented thereafter.



# **Reference 1.** Comparison of accident frequency with other industries (accidents that resulted in a worker having to take more than one day of leave)



Scope of accident: Accidents that occurred in the field at each site (employees, subcontractors, contractors)

Reference: Number of workers (# of power station workers + registered workers)

| # of workers (average) | 2010  | 2011  | 2012  | 2013  | 2014  |
|------------------------|-------|-------|-------|-------|-------|
| 1F                     | 8,233 | 3,437 | 4,062 | 4,753 | 7,222 |
| 2F                     | 5,638 | 1,915 | 1,622 | 1,376 | 2,372 |
| КК                     | 7,375 | 6,848 | 5,727 | 5,171 | 5,484 |

# The Accident at Fukushima Daiichi

### 2-1. Overview of the Jan. 19, 2015 fatal accident at Fukushima Daiichi NPS

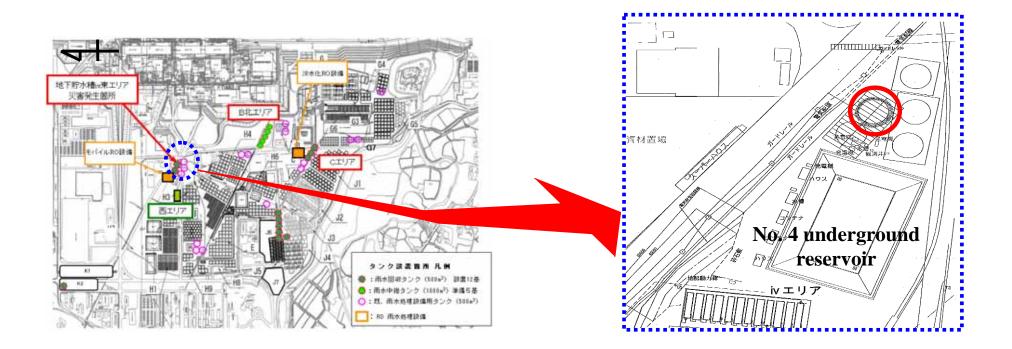
Date: January 19, 2015 around 9:06 AM

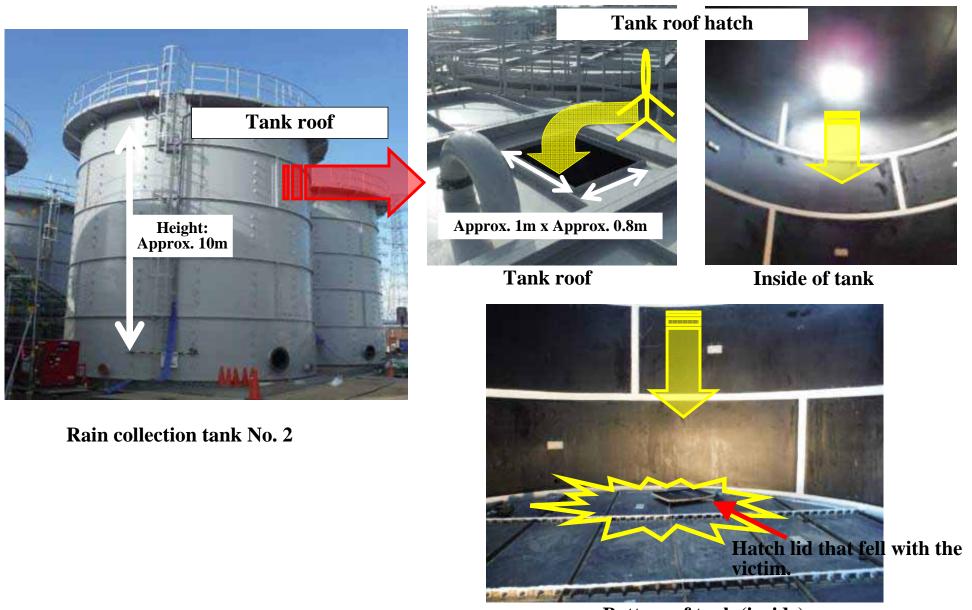
Place: Rain collection tank No. 2 (East side of No. 4 underground reservoir area)

Workers: 3 (1 TEPCO employee, 2 contractor employees)

Equipment: Tyvek suits, full face masks, helmets, safety boots, gloves (two pairs: rubber gloves and cotton gloves), safety belt

Situation: During on-site rain collection tank installation the contractor fell from the roof of the aforementioned tank (Approx. 10 m) when making preparations to inspect the inside of the tank after water filling tests. The worker was rushed to the on-site emergency medical center and then to a hospital for further treatment at 10:31 AM on the same day but was pronounced dead by a physician at 1:22 PM on the following day (20<sup>th</sup>) after all treatment options had been exhausted.





**Bottom of tank (inside)** 

| Causes  | Countermeasures  |
|---|--|
| <i>Design:</i><br>•The design of the hatch on the roof of the tank allowed the<br>hatch cover to fall through   | •Hatch lids on tanks to be built will be designed so that they cannot fall   |
| <i>Communications/Training:</i><br>•There is insufficient sharing of information about similar<br>incidents (Falling of Unit 5/6 Area F tank hatch lid) | •Improvements shall be made to how operational<br>experience data is used, in sharing information with other<br>power stations, in safety management, and in the degree of<br>TEPCO's involvement in safety of contractors' work.                                      |
| •No actions were taken to predict dangers or ensure safety.   | •Contractors shall implement safety education about the risk<br>of injuries from falls for all employees and workers, and will<br>train workers on how to use their experience to increase<br>awareness of possible risks.   |
| •Independent worker action was not stopped  | •TEPCO shall leverage safety information (such as<br>nonconformity information), operational experience<br>information, and accident information, in order to improve<br>danger prediction and safety awareness. We will also use<br>countermeasures on a daily basis. |
| Safety Procedures/Rules:<br>•Inspection procedures and methods were not clear   | •Inspection and operating procedures will be established.  |
| •One worker tried to open the roof hatch lid that weighs approx. 43 kg by himself   | •Signs stating that hatches must be removed by at least two<br>workers shall be posted as "hatch warnings."  |
| •The safety rule was not observed requiring that safety belts<br>be worn when working on the top of tanks (television<br>locations).                    | •The requirement for full harness-type safety belts to be<br>used at all times will be reiterated.   |

# The Accident at Fukushima Daini

Date: January 20, 2015 at approximately 9:30 AM

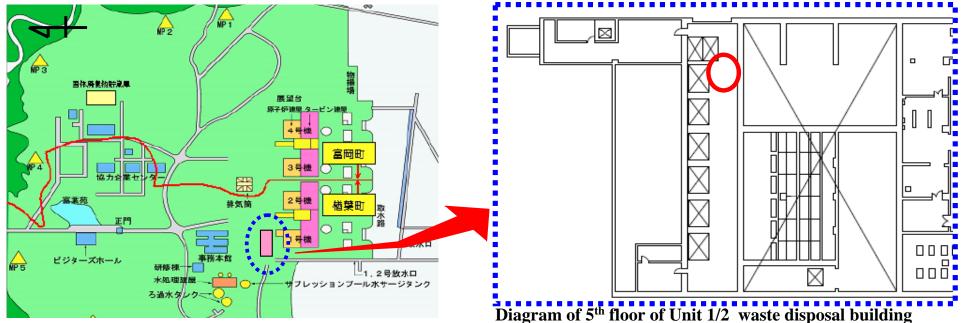
Place: 5<sup>th</sup> floor (controlled area) of Unit 1/2 waste disposal building

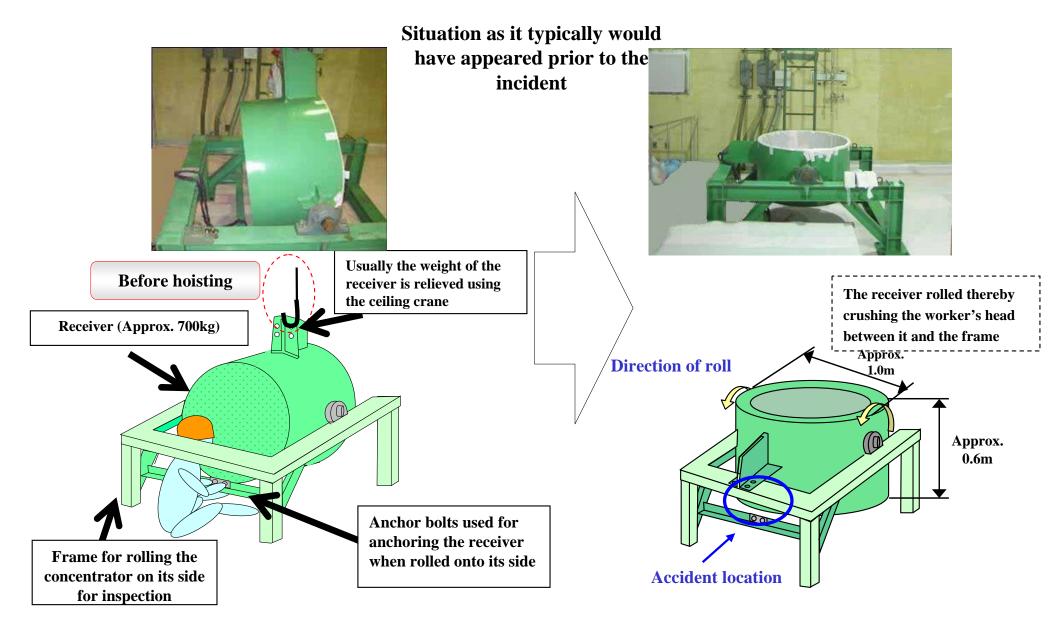
Workers: 6 contractor employees, however, only one was working when the accident occurred

**Equipment:** Work clothes for Area C, Tyvek suits, helmets, work boots, gloves (two pairs: cotton gloves and rubber gloves)

Situation: When one of the contractors who was inspecting equipment for concentrating and reducing the volume of radioactive waste liquid was loosening the bolts/nuts that anchor the receiver\* to the frame the receiver rolled thereby crushing the worker's head between the receiver and the frame. The worker was immediately transported by ambulance and helicopter to the nearest hospital at 10:48 AM but was pronounced dead by a physician at 11:57 AM on the same day.

\* When inspecting equipment for concentrating and reducing the volume of radioactive waste this receiver must be turned on its side using the aforementioned frame





Situation prior to the accident

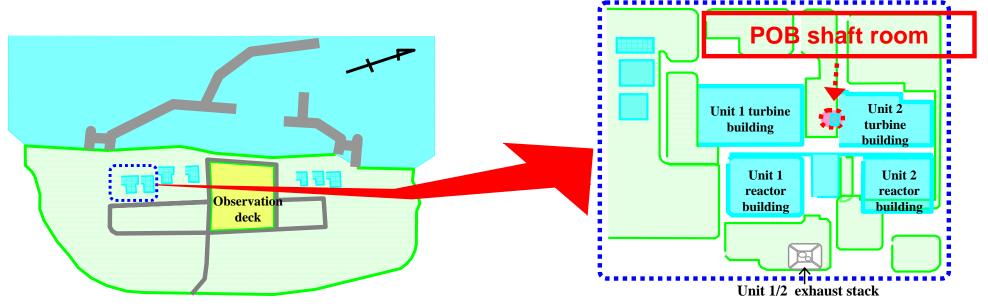
Situation after the accident

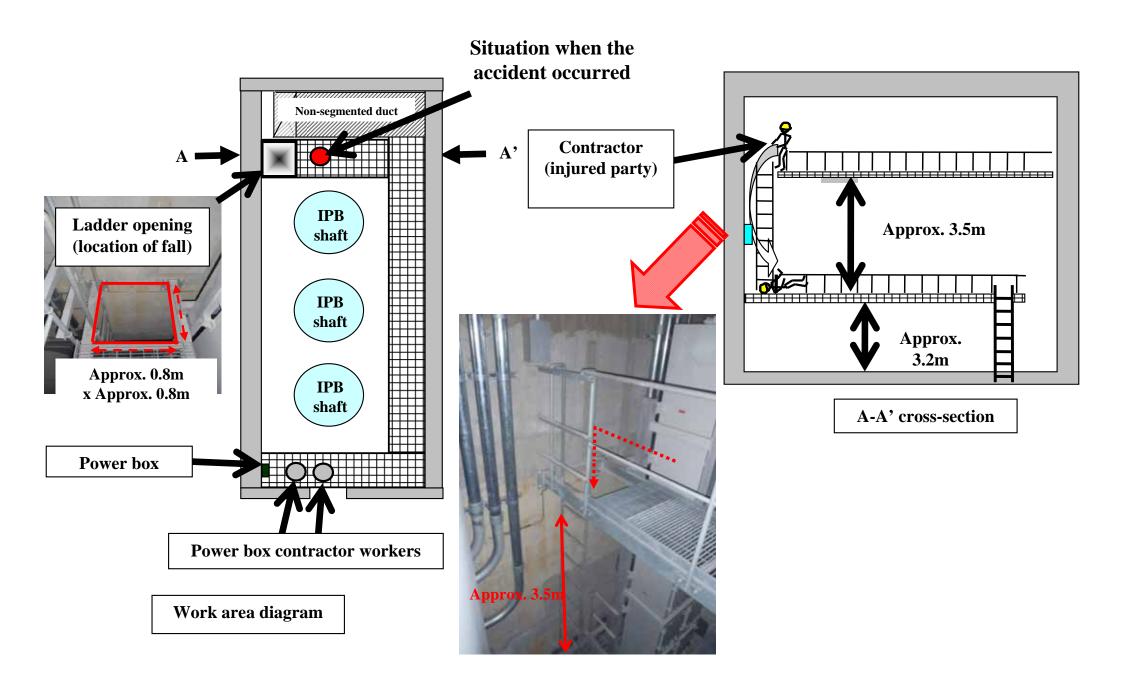
#### 3. Causes and countermeasures for personal accidents that occurred at Fukushima Daini

| Causes  | Countermeasures  |
|---|--|
| <i>Design:</i><br>•The frame was designed so that a worker needed to get<br>under the receiver in order to loosen and tighten the anchor<br>bolts.  | •The frame will be modified so that a worker does not need<br>to get under the receiver when loosening or tightening the<br>anchor bolts   |
| Communications/Training:<br>•The danger of getting sandwiched between the frame and<br>the receiver when the anchor bolts are removed was<br>recognized but there were no warning signs mentioning it.            | •Warning signs will be posted to prevent people from unnecessarily getting under the frame or receiver.  |
| •Methods for using the framework were not conveyed to all<br>workers during TBM-KY. (TBM-KY is a "tool box meeting"<br>prior to work that involves <i>kiken-yochi</i> , the effort to predict<br>danger or risk.) | •During TBM-KY the methods for using the frame and receiver will be explained using detailed written materials   |
| •Contractor workers were not thinking for themselves and<br>failed to think together about serious risks due to a lack of<br>substance in TBM-KY activities.  | •TEPCO supervisors will participate in TBM-KY for<br>dangerous work, (such as work involving heavy equipment)<br>and guidance from the supervisor will be reported to the<br>group manager   |
|   | •It will be made sure that all workers participate in TBM-KY<br>and TEPCO will train the workers so that each participant<br>voices one area of caution or potentially dangerous location<br>that has not been otherwise mentioned |
| Safety Procesures/Rules:<br>•Nothing was mentioned in the guidelines about how to<br>handle the frame and the receiver  | •Materials that stipulate details for handling the frame will<br>be created and reflected in the guidelines  |

# The Accident at Kashiwazaki-Kariwa

- Date: January 19, 2015 at approximately 2:40 PM
- Place: Unit 2 IPB shaft room (non-controlled area)
- Workers: 3 (3 contractors (however, only one was working at the time of the accident))
- Equipment: helmet, headlamps, flashlights, work boots, gloves
- Situation: A contractor inspecting the work power box fell approximately 3.5 m through the opening in a grate when taking pictures of a location different from that of the aforementioned work. No power was being provided to the lighting in the aforementioned room for safety reasons (the lights were not on) so the door was opened to allow natural light to enter and headlights and flashlights were being used when performing the aforementioned work, however when taking photographs the worker shut off his headlight because it was reflecting too much. An ambulance was called and the worker was rushed to a nearby hospital at 3:55 PM on the same day. The physician's prognosis called for hospitalization for three months.





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#### 3. Causes and countermeasures for personnel accidents that occurred at Kashiwazaki-Kariwa

| Causes   | Countermeasures  |
|--|--|
| <ul> <li>Design</li> <li>There were no countermeasures (chain) to prevent falling through the hatch</li> <li>The hatch was not covered (demarcated/lid, etc.)</li> </ul> | <ul> <li>Measures to prevent falling through the hatch will be implemented.</li> <li>Measures for preventing falling through hatches will be immediately implemented in all locations for which they have yet to be implemented</li> </ul> |
| Communications/Training  |  |
| Unplanned work was performed alone   | <ul> <li>Rules will be clarified to stipulate that indirect work, such as<br/>photography, performed by the contractor work foreman or<br/>quality management officer should be positioned as part of the<br/>work</li> </ul>              |
| • Risks (open hatch nearby) were not sufficiently identified during TBM-KY   | • The implementation period and scope of TBM-KY shall be clarified and TBM-KY shall be developed further by proactively using information on accidents   |
|  | Education shall be revised to improve KY skills  |
| Safety Procedures/Rules  |  |
| Safety belts were not used, in violation of existing rule  | • TEPCO supervisors and the contractor officials that are active in different areas shall carry a safety belt with them so that they are prepared for changing work environments and conditions  |
| • Work was performed in a location that was not managed for safety (dark, high)  | • Field danger factors will be identified and improved   |

Safety Culture and Generally Applicable Safety Enhancements

|           | Common Factors  | Countermeasures  |
|-----------|---|--|
| Awareness | TEPCO employees and management felt that<br>accidents were unavoidable due to the field<br>conditions at Fukushima Daiichi. There were<br>no organizational or continuous efforts to<br>eliminate personnel accidents.  | The Nuclear Power & Plant Siting<br>Division Manager has clarified who is<br>responsible for safety activities. In<br>particular, as was the case with this<br>accident, when a serious accident occurs<br>all work is suspended in order to ascertain<br>the cause of the accident and formulate<br>recurrence prevention measures. |
| afety     | An excessive sense of devotion to Fukushima,<br>a lack of skill on behalf of workers, the<br>overconfidence that, "I will be OK no matter<br>what," and the desire to move forward with<br>work ultimately led to safety rule infractions.<br>Furthermore, TEPCO employees were not<br>able to prevent these infractions. | Awareness and safety culture are being<br>cultivated with the understanding that<br>respect for life is the origin of safety<br>culture. (Achieved by carrying around<br>pictures of loved-ones at all times)  |

|             | Common Factors  | Countermeasures  |
|-------------|---|--|
| Skills      | The importance of leveraging operating<br>experience (OE) has not sufficiently permeated<br>through to the front lines and risks are not being<br>identified. As a result, valuable lessons are not<br>being learned and countermeasures are not<br>being sufficiently conveyed and shared. | The ability to identify risks in the field is being<br>improved through the daily use of OE<br>information. Efforts are being made to improve<br>the ability to predict danger through the<br>establishment and use of danger simulation<br>facilities (currently being designed) and OE<br>information. |
| Engineering | Conditions that do not allow for sufficient field inspections continue and the abilities to predict   | Efforts are being made to increase opportunities<br>for TEPCO supervisors to go into the field and<br>to improve their ability supervise such work as  |

Conditions that do not allow for sufficient field inspections continue and the abilities to predict risks in the field and point out unsafe behavior are lacking. Furthermore, [supervisors] did not have detailed knowledge of the work being done in the field and were not communicating sufficiently with field workers. Efforts are being made to increase opportunities for TEPCO supervisors to go into the field and to improve their ability supervise such work as well as communicate with workers. In particular, if certain work is being done for the first time or there is a change made to the details of a specific task (3H work), the supervisor shall stay in the field until s/he has a full understanding of what is to be done.

|              | Common Factors  | Countermeasures  |
|--------------|---|--|
| Communicate  | When there is an investigation into the cause of an<br>accident the parties involved are interviewed but there is a<br>lack of motivation to dig deep into the matter that stems<br>from the tendency to cover for the party (or parties)<br>responsible. This ultimately prevents effective<br>countermeasures from being proposed.  | A climate that indemnifies those that contribute to<br>ascertaining the cause of an accident is being<br>cultivated and a mechanism for sufficiently conducting<br>interviews until valuable lessons are learned is being<br>constructed.  |
| Ability to C | The deadlines, and who is responsible, for ascertaining<br>the cause of a personnel accident, proposing recurrence<br>prevention measures, and disseminating the information<br>amongst other TEPCO power stations were unclear.<br>There is a strong sense of a vertically structured company<br>that prevents adequate communication between<br>departments, and the scope of information sharing with<br>other parties is limited. Furthermore, there is a lack of<br>leadership in regards to alleviating these problems. | Existing trouble review meetings are being utilized to<br>stipulate who is responsible for analyzing accident<br>causes and proposing countermeasures, as well as<br>who is responsible for sharing the information with<br>other power stations. Furthermore, the deadlines for<br>report submission are being clarified and the progress<br>status of those reports is periodically checked. |

#### 5-1. Countermeasures common to all power stations (Information that the Head Office has instructed to share)

A variety of steps need to be taken to enhance safety in all power stations. They must be taken in the spirit of an overall safety culture that places life and safety above all other values.

#### (1) Activities to identify areas of danger and the installation of warning signs

- TEPCO shall continue to engage in activities, such as patrols, etc., to identify dangerous areas in the power station, and it shall take corrective action.
- Warning signs should also be erected to point out these dangerous locations along with signs that prevent unnecessary entry into areas where there is moving machinery or equipment, and signs that instruct workers to wear safety belts when working around open hatches located at high elevations.

#### (2) Use of safety belts

• In principal, TEPCO supervisors and contractor workers shall always wear safety belts when working in the field in order to be prepared for changing conditions. However, exceptions may be made if the act of wearing a safety belt itself jeopardizes the ability to ensure safety.Furthermore, workers shall wear the safer or either full harnesses (for use when working in elevated locations and when being raised on cherry pickers or bucket trucks, etc.,) or conventional safety belts (used for other types of work) upon sufficiently considering the details of the work to be conducted and the field environment.

#### (3) Implementing KY skill improvement education

Education management and departments managing construction shall provide KY education using case examples of danger prediction as well as educational materials related to improving how unsafe areas and unsafe conduct can be identified for TEPCO supervisors and contractor workers in order to improve the ability to detect danger, which is the foundation of work supervision. Furthermore, departments managing construction shall provide guidance to contractors on how to perform TBM-KY by which they are to think about and identify important risk on their own.

### (4) Daily Use of OE information

In order to prevent troubles and accidents TEPCO employees shall use "JIT data" and "OE data", which gives an overview of, and information on countermeasures for, nonconformities, operating experience, and labor accident information, within the group on a daily basis in order to detect dangers in the course of performing their own duties. The information and training acquired shall also be disseminated to other power stations and contractors.

#### (5) Permanent Establishment of a Training Facility Capable of Realistic Simulation

In order to improve the safety awareness of TEPCO supervisors and contractor workers as well as their ability to detect danger, TEPCO shall establish an education and training facility that simulates field environments. This facility shall be fully utilized when engaging in the activities mentioned in item (3), above.

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#### (1) Weak ability to disseminate information

**<u>1. Create standardized work safety rules at Fukushima Daiichi</u>** 

- **<u>2. Improve the ability to disseminate information throughout the power station</u></u>** 
  - Holding of periodic case study meetings by the Accident Prevention & Safety Department Manager.
  - Gathering and utilizing near-miss information
- (2) Enhancing safety management mechanisms and structures
- **<u>1. Clarify the mechanism for investigating personnel accidents and the deadlines for ascertaining the cause(s) and implementing countermeasures.</u>** 
  - Safety managers discuss the need to disseminate information
  - The Accident Prevention & Safety Department Manager confirms the aforementioned decision.
  - Periodic reports about the status of information dissemination are made to the Superintendent.

#### (3) TEPCO involvement, skill improvement

- **<u>1. Work management process improvements</u>** 
  - Understanding work procedures by communicating with the contractor.
  - Enhance safety management by clarifying what department is responsible for the equipment and issuing work permits.
- 2. Measures for enhancing safety through close supervision of field activities
  - Create rules for field supervision by TEPCO supervisors (number of times/checklist)
  - Create rules for joint patrols by TEPCO executives and contractor superintendents.
  - Solidification of climate that enables unsafe behavior in the field to be pointed out.

### 7.1 Fukushima Daiichi NPS Personnel Accident Countermeasures Action Plan

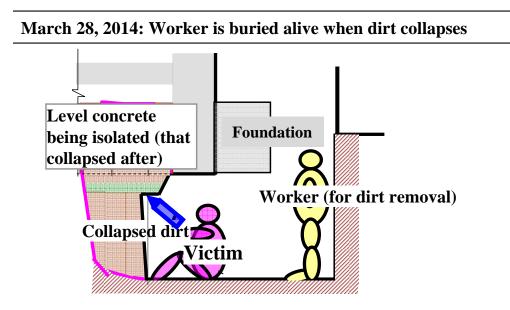
| Recurrence  | Recurrence Prevention Measures Department Responsible |   |  |  |  |
|---|---|---|--|--|--|
| Counter-<br>measures  |   |   | Action Plan  | (Dept. Manager/Project Manager)  |  |
| Leverage OE inf<br>dissemination                              | 1   | Create work safety rules for Fukushima Daiichi<br>based on past accidents, share the rules with<br>TEPCO and all contractors, and have all parties<br>comply with field work rules.   | The task force shall quickly create and standardize 1F work safety rules in order to ensure that field workers stick to the fundamentals thereby developing countermeasures to eliminate accidents.  | Personnel Accident Eradication<br>Task Force<br>(Deputy Superintendent<br>Ishikawa/Project Manager<br>Adachi)  |  |
| ormation and  | 2   | In order to prevent troubles and accidents, "JIT<br>Information" and "OE Information", which gives an<br>overview of non-conformities, operating<br>experience and work accidents, should be used on<br>a daily basis by each group and leveraged [by<br>each group member] to predict potential dangers<br>associated with the tasks in which they are<br>engaged, and efforts shall be made to improve the<br>ability to disseminate such information within the<br>entire power station. | The Engineering/Quality Assurance & Safety Department shall instruct each managing department to develop the following activities within the power station in order to improve the ability of all station personnel to predict danger.                                     | Engineering/Quality Assurance &<br>Safety Department<br>(Dept. Manager Koseki/GM Ono)  |  |
| Leverage OE information and enhance information dissemination | 3   |   | Each managing department shall conduct short, daily case study meetings<br>using OE/JIT information in order to improve the ability of all station<br>personnel to disseminate information.  | Each managing department<br>(Each managing department<br>manager/Each GM)  |  |
| tion  | 4   | In order to ingrain danger prediction activities,<br>periodic case study meetings shall be held to<br>collect ideas that should be disseminated.<br>Excellent proposals shall be disseminated and the<br>parties that suggested them shall be rewarded.   | Each quarter the Accident Prevention & Safety Department shall hold competitions to decide on what near-misses and accident cases should be disseminated in order to ingrain danger prediction activities within the power station.  | Accident Prevention & Safety<br>Department<br>(Dept. Manager Ogawa/Project<br>Manager Adachi)  |  |
| Measures for enhancing safety through field activities        | 5   | 1. In order to quickly share information and<br>prevent accident recurrence the mechanism for<br>investigating a personnel accident shall be<br>clarified along with deadlines for ascertaining the<br>cause(s) and implementing countermeasures<br>(Accident Prevention & Safety Department<br>Manager)  | The Accident Prevention & Safety Department and Engineering/Quality<br>Assurance & Safety Department shall create and enforce provisional rules for<br>investigating personnel accidents, and disseminate them throughout the power<br>station.                            | Accident Prevention & Safety<br>Department, Engineering/Quality<br>Assurance & Safety Department<br>(Deputy Superintendent<br>Ishikawa/Dept. Manager Ogawa,<br>Dept. Manager Koseki) |  |
| cing safety through   | 6   | 2. In response to this the each Safety Managers<br>Council subcommittee (civil<br>engineering/architecture/mechanical & electrical)<br>chairperson shall examine, and carry out, the<br>dissemination of this information, periodically<br>(once very six months) update the<br>Superintendent on the progress of   | The Accident Prevention & Safety Department shall create and enforce rules<br>for investigating personnel accidents based on the aforementioned provisional<br>rules (guideline creation), and establish a mechanism for quickly responding to<br>and reporting accidents. | Accident Prevention & Safety<br>Department<br>(Dept. Manager Ogawa/GM<br>Higuma)   |  |
| h close supervision of  | 7   | countermeasures and the status of information<br>dissemination. (Accident Prevention & Safety<br>Department Manager)<br>3. Periodically report on the status of information<br>dissemination (once a month: PRM)  | The non-conformity committee shall revise and enforce non-conformity guidelines based on the aforementioned provisional rules to ensure that non-conformities are being handled appropriately throughout the entire power station.   | Engineering/Quality Assurance &<br>Safety Department<br>(Dept. Manager Koseki/GM Saito)  |  |
| rvision of  | 8   | (Engineering/Quality Assurance & Safety<br>Department Manager)  | The Operating Information G shall revise and enforce trouble examination guidelines based on the aforementioned provisional rules and establish a mechanism for handling and accurately reporting personnel accidents.   | Operating Information G<br>(GM Takashina/GM Ito)   |  |

## 7-2. Fukushima Daiichi NPS Personnel Accident Countermeasures Action Plan

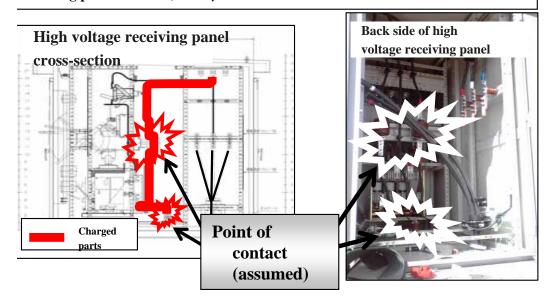
| Recurrence                                       | currence Prevention Measures |  | Action Plan  | Department Responsible<br>(Dept. Manager/Project<br>Manager)   |
|--|------------------------------|--|--|--|
| Counter-<br>measures                             | Clause                       | Details  |  | Manager)   |
|  | 9                            | <b>Developing danger simulation-based education/training</b><br>The Decommissioning Personnel Cultivation Working<br>Group shall deliberate (and ultimately utilize) the<br>establishment of educational/training facilities that<br>simulate field conditions at the Fukushima Daiichi NPS. | The working group shall install provisional equipment used to simulate 1F conditions during this fiscal year and provisionally use it for employees after which danger simulation training that simulates field conditions shall commence.   | Decommissioning Personnel<br>Cultivation Working Group<br>(Deputy Superintendent<br>Kuwahara/GM Iwata)                   |
| TĘĘ  | 10                           |  | The working group shall build and commence using danger simulation facilities by July 2016 to train employees and workers that work in the field in order to contribute to the prevention of danger accidents.   | (Deputy Superintendent<br>Kuwahara/GM Iwata)   |
| °CO involve                                      | 11                           | Deliberating work management process improvements<br>1. During the stage of work preparations every detail of<br>the work to be done, including minute details not<br>mentioned in the work procedures, shall be discussed<br>with the contractor's work supervisor.                         | Each supervisor shall keep in close communication with contractors in an effort to fully understand the intricacies of the work being performed, point out issues with procedures and in the field in an effort to prevent accidents.  | Each managing department<br>(Each managing department<br>manager/Each GM)  |
| ment, skill                                      | 12                           | <ol> <li>During the work permit stage it shall be clarified which<br/>departments are to manage what pieces of equipment and<br/>the work shall be performed after the work permit is<br/>acquired.</li> </ol>   | By the end of February the deliberation team shall construct a process for<br>implementing maintenance work through the introduction of a work permit system<br>that clarifies what department is responsible for which equipment.   | Work Management Process<br>Deliberation Team<br>(Dept. Manager Saito/GM<br>Honda)  |
| improvem   | 13                           | 3. During the work implementation stage work shall be managed based on danger prediction.  | Each supervisor shall accurately manage work by confirming that field work is being performed in accordance with the work procedures and revise the procedures is changes are made in order to prevent accidents from happening. (To be done as part of Clause 14)   | Each managing department<br>(Each managing department<br>manager/Each GM)  |
| TEPCO involvement, skill improvement (Efforts to | 14                           | Deliberating process improvements through Safety<br>Managers Councils<br>Safety Managers Councils shall be held and external<br>experts invited to give guidance in order to improve<br>dangerous area and unsafe behavior identification.   | The safety manager council shall develop danger prediction activities by incorporating the opinions of external experts periodically invited to give lectures in order to provide safety guidance to managing departments and contractors. Furthermore, each managing department manager shall give reports on the status of the activities mentioned in categories 11, 13, 17 and 20 to the Safety Managers Council that shall monitor and supervise such activities and improve work safety throughout the entire power station. | Safety Managers Council<br>Deputy Superintendent<br>Ishikawa/Project Manager<br>Adachi/Each subcommittee<br>chairperson) |
| to promote awar                                  | 15                           | Examples of methods for predicting danger shall be<br>created and used to train TEPCO supervisors and work<br>team leaders.  | The Accident Prevention & Safety Department shall create examples of<br>implementing KY, reflect them in the standardized rules mentioned in Clause 1 and<br>promote their use throughout the power station.   | Accident Prevention &<br>Safety Department<br>(Dept. Manager<br>Ogawa/Project Manager<br>Adachi)                         |
| awareness th                                     | 16                           |  | Each managing department and contractor shall implement training for all workers on how to predict dangers by using materials that give examples.  | Each managing department<br>(Each managing department<br>manager/Each GM)  |
| that safety is                                   | 17                           | Rules for field supervision by TEPCO supervisors<br>(number of times/checklist) shall be created and field<br>supervision improved by, for example, ensuring that<br>supervisors find areas for improvement when they inspect<br>field work.   | Each supervisor shall go into the field three times a week in accordance with the rules to safely manage field work by checking work procedures and details in the field and giving instructions on how to correct unsafe behavior and make improvements to unsafe areas (three per inspection).   | Each managing department<br>(Each managing department<br>manager/Each GM)  |
| the first  | 18                           |  | Fukushima Daiichi NPS executives (including FDEC executives) and contractor<br>superintendents shall engage in joint patrols at least once a week and give<br>instructions on how to correct dangerous aspects of the field work environment.  | Power Station Executives   |
| the first priority)                              | 19                           | Create rules (frequency) for joint patrols by Fukushima<br>Daiichi NPS executives (including FDEC executives) and<br>contractor superintendents and implement them.  | The Accident Prevention & Safety Department shall create rules for joint patrols and periodically compile and assess patrol implementation reports.  | Accident Prevention &<br>Safety Department<br>(Dept. Manager Ogawa/GM<br>Higuma)   |
|  | 20                           | Create a climate in which unsafe behavior in the field can<br>be pointed out by anyone regardless of position or<br>affiliation.   | Each managing department manager and each GM shall follow up as suitable with the status of field management performed by each supervisor pursuant to Clause 14 and give guidance and advice to construct a climate within which unsafe behavior in the field can be pointed out without hesitation.   | Each managing department<br>(Each managing department<br>manager/Each GM)  |

# Reference 2. Serious accidents that occurred at 1F during 2014

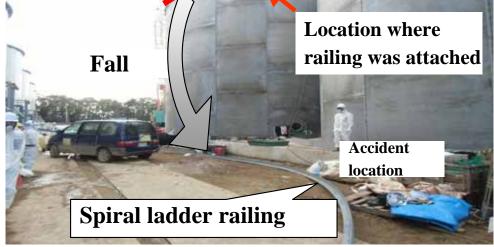
Efforts were made to correct unsafe conditions in the field, but personnel accidents continued to occur.



September 30, 2014: Worker is injured when electrocuted by new office building power source (6.9kV)







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